



2 MW PLATFORM

Are you looking for
the maximum return
on **your investment**
in wind energy?

Wind energy means the world to us. And we want it to mean the world to our customers, too, by maximising your profits and strengthening the certainty of your investment in wind power.

That's why, together with our partners, we always strive to deliver cost-effective wind technologies, high quality products and first class services throughout the entire value chain. And it's why we put so much emphasis on the reliability, consistency and predictability of our technology.

These aren't idle words. We have over 35 years' experience in wind energy. During that time, we've delivered more than 77 GW of installed capacity and we currently monitor over 33,000 wind turbines across the globe. Tangible proof that Vestas is the right partner to help you realise the full potential of your wind site.

What is the 2 MW platform?

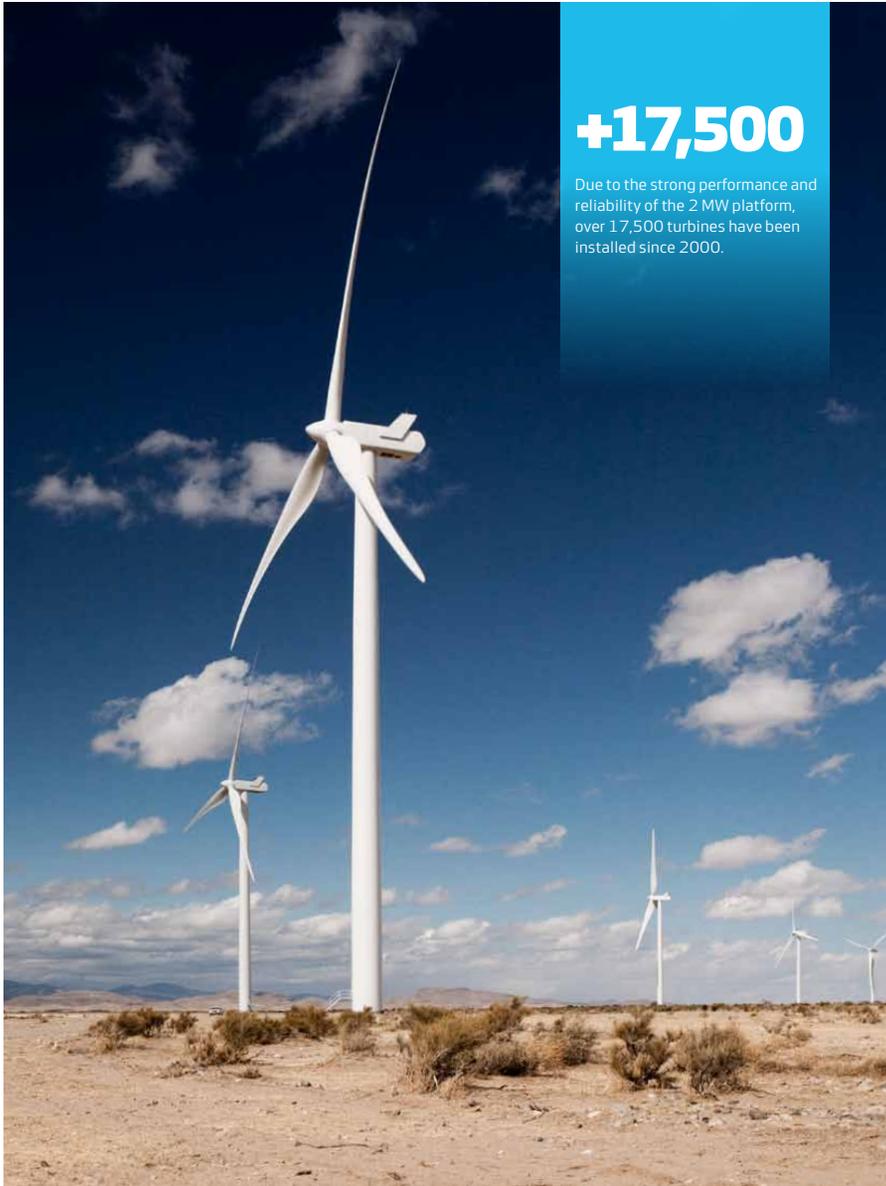
Our 2 MW platform provides industry-leading reliability, serviceability and availability. Durable and dependable, the platform is built on technology that has been proven in the field over more than a decade. The 2 MW platform reduces your costs, minimises the risk of turbine downtime and helps to safeguard your investment.

You can choose from four turbines on the 2 MW platform:

- V90-1.8/2.0 MW[™] IEC II/IEC IIIA
- V100-1.8/2.0 MW[™] IEC IIIA/IEC S
- V100-2.0 MW[™] IEC IIB
- V110-2.0 MW[™] IEC IIIA

Each 2 MW turbine incorporates enhancements that improve performance and reliability, reducing your cost of energy. The platform's predictability allows you to forecast confidently, strengthening the business case for investment, while the tried-and-tested design ensures you can produce energy on low, medium and high-wind onshore sites at the lowest possible cost, even in extreme weather conditions. In addition, remote monitoring and easy servicing keep operational costs at a minimum, while its highly-tested components and power and control systems enhance reliability.

Wind. It means the world to us.™



+17,500

Due to the strong performance and reliability of the 2 MW platform, over 17,500 turbines have been installed since 2000.

How does the 2MW platform increase **reliability** and **performance**?

Created with future generations of turbines in mind, the 2 MW platform's single-piece bed frame and stronger main bearing housing provide a better foundation for loads. The toughened frame and housing – each made from single-piece castings – work in conjunction to absorb higher loads from the rotor.

Additionally, the housing ensures correct alignment during bearing assembly, making the process more accurate and efficient and distributing loads evenly. These improvements combine to increase production capabilities and reduce downtime.

A reliable performer

The 2 MW platform is an extremely reliable turbine, which is documented through its strong availability performance. With the newest addition of rotor size, the 2 MW platform offers a competitive selection of turbines for all wind segments.

Thoroughly tested

The current 2 MW platform is built on unique knowledge from more than a decade of operational experience. We constantly monitor the majority of the installed 2 MW turbines, providing us with very detailed and invaluable information about how the turbine operates under all kinds of site conditions.

Our quality-control system ensures that each component is produced to design specifications and performs to peak potential at site. We also employ a Six Sigma philosophy and have identified critical manufacturing processes (both in-house and for suppliers). We systematically monitor measurement trends that are critical to quality, locating defects before they occur.

Innovative CoolerTop®

Our exclusive CoolerTop® technology uses the wind's own energy to generate the cooling required, rather than consuming energy from the wind turbine generator. CoolerTop® has no moving parts and requires little maintenance. Furthermore, the absence of cooling fans contributes to turbine efficiency and makes no noise.

Load and Power Modes increase energy output

The 2 MW platform supports Load and Power Modes, used to maximise energy production under specific wind and site conditions. Based on a site analysis, turbines can be configured to run derated when wind conditions require it. Conversely, under mild wind conditions, the turbine can be upgraded - maximising annual energy production.

The 2 MW platform covers a wide range of wind segments enabling you to find the best turbine for your specific site.

WINDCLASSES - IEC

TURBINE TYPE	IEC III (6.0 – 7.5 m/s)	IEC II (7.5 – 8.5 m/s)	IEC I (8.5 – 10.0 m/s)
2 MW TURBINES			
V90-1.8/2.0 MW* IEC IIIA/ IEC IIIA	■	■	■
V100-1.8/2.0 MW** IEC IIIA/IEC S	■		
V100-2.0 MW* IEC IIB		■	■
V110-2.0 MW** IEC IIIA	■	■	

■ Standard IEC conditions ■ Site dependent

Low Balance of Plant, installation and transportation costs

At Vestas, we use technology tailored to control loads on specific tower heights. We have applied this principle to the 2 MW platform by reducing both the weight of the turbine and the loads on the tower and foundation. This reduces foundation costs, saving you unnecessary expense.

All 2 MW turbines are easy to transport (by rail, truck or ship) to virtually any site around the world. In terms of weight, height and width, all components comply with local and international standard transportation limits, ensuring you incur no unforeseen costs. In addition, 2 MW turbines are built and maintained using tools and equipment that are standard in the installation and servicing industries – minimising maintenance costs.

Vestas Online® Business

All Vestas wind turbines benefit from Vestas Online® Business, the latest Supervisory Control and Data Acquisition (SCADA) system for modern wind power plants. This flexible system includes an extensive range of monitoring and management functions to control your wind power plant in the same way as a conventional power plant. Vestas Online® Business enables you to optimise production levels, monitor performance, and produce detailed, tailored reports from anywhere in the world. The system's power plant controller provides active and reactive power regulation, power ramping and voltage control.

24/7 remote surveillance with VMP Global® and Vestas Online® Business

To reduce the cost of energy, the 2 MW platform is equipped with VMP Global®, our latest turbine control and operation software. Developed to run this latest generation of turbines, VMP Global®, combined with Vestas Online® Business, automatically manages the turbine 24/7 and ensures maximum power generation. The application also monitors and troubleshoots the turbines – both onsite and remotely – saving further expense on servicing.

Designed for serviceability

Service is facilitated by the overall design of the 2 MW platform and components are specifically positioned for easy access.

Options available for the 2 MW platform

- High Wind Operation
- Condition Monitoring System
- Vestas Ice Detection
- Smoke Detection
- Shadow Detection
- Low Temperature Operation to -30°C
- Aviation Lights
- Aviation Markings on the Blades
- Obstacle Collision Avoidance System (OCAS™)

Would you **benefit** from uninterrupted control of wind energy production?

Knowledge about wind project planning is key

Getting your wind energy project up and operating as quickly as possible is fundamental to its long-term success. One of the first and most important steps is to identify the most suitable location for your wind power plant. Vestas' SiteHunt™ is an advanced analytical tool that examines a broad spectrum of wind and weather data to evaluate potential sites and establish which of them can provide optimum conditions for your project.

In addition, SiteDesign™ optimises the layout of your wind power plant. SiteDesign™ runs Computational Fluid Dynamics (CFD) software on our powerful in-house supercomputer Firestorm to perform simulations of the conditions on site and analyse their effects over the whole operating life of the plant. Put simply, it finds the optimal balance between the estimated ratio of annual revenue to operating costs over the lifetime of your plant, to determine your project's true potential and provide a firm basis for your investment decision.

The complexity and specific requirements of grid connections vary considerably across the globe, making the optimal design of electrical components for your wind power plant essential. By identifying grid codes early in the project phase and simulating extreme operating conditions, Electrical PreDesign provides you with an ideal way to build a grid compliant, productive and highly profitable wind power plant. It allows customised collector network cabling, substation protection and reactive power compensation, which boost the cost efficiency of your business.

Advanced monitoring and real-time plant control

All our wind turbines can benefit from Vestas Online® Business, the latest Supervisory Control and Data Acquisition (SCADA) system for modern wind power plants.

This flexible system includes an extensive range of monitoring and management functions to control your wind power plant. Vestas Online® Business enables you to optimise production levels,

+33,000

The Vestas Performance and Diagnostics Centre monitors more than 33,000 turbines worldwide. We use this information to continually develop and improve our products and services.

monitor performance and produce detailed, tailored reports from anywhere in the world. The VestasOnline™ Power Plant Controller offers scalability and fast, reliable real-time control and features customisable configuration, allowing you to implement any control concept needed to meet local grid requirements.

Surveillance, maintenance and service

Operating a large wind power plant calls for efficient management strategies to ensure uninterrupted power production and to control operational expenses. We offer 24/7 monitoring, performance reporting and predictive maintenance systems to improve turbine performance and availability. Predicting faults in advance is essential, helping to avoid costly emergency repairs and unscheduled interruptions to energy production.

Our Condition Monitoring System (CMS) assesses the status of the turbines by analysing vibration signals. For example, by measuring the vibration of the drive train, it can detect faults at

an early stage and monitor any damage. This information allows pre-emptive maintenance to be carried out before the component fails, reducing repair costs and production loss.

Additionally, our Active Output Management* (ADM) concept provides detailed plans and long term agreements for service and maintenance, online monitoring, optimisation and troubleshooting. It is possible to get a full scope contract, combining your turbines' state-of-the-art technology with guaranteed time or energy-based availability performance targets, thereby creating a solid base for your power plant investment. The Active Output Management* agreement provides you with long term and financial operational peace of mind for your business case.

V90-1.8/2.0 MW[®] IEC IIA/IEC IIIA Facts & figures

POWER REGULATION Pitch regulated with variable speed

OPERATING DATA
Rated power 1,800/2,000 kW
Cut-in wind speed 4 m/s
Cut-out wind speed 25 m/s
Re cut-in wind speed 23 m/s
Wind class IEC IIA/IEC IIIA
Standard operating temperature range from -20°C to 40°C

SOUND POWER
Maximum 104 dB*
* Noise modes available

ROTOR
Rotor diameter 90 m
Swept area 6,362 m²
Air brake full blade feathering with 3 pitch cylinders

ELECTRICAL
Frequency 50/60 Hz
Generator type 4-pole (50 Hz)/6-pole (60 Hz) doubly fed generator, slip rings

GEARBOX
Type two planetary stages and one helical stage

TOWER
Hub heights 80 m (IEC IIA), 95 m (IEC IIIA), and 105 m (IEC IIA)

NACELLE DIMENSIONS
Height for transport 4 m
Height installed (incl. CoolerTop*) 5.4 m
Length 10.4 m
Width 3.5 m

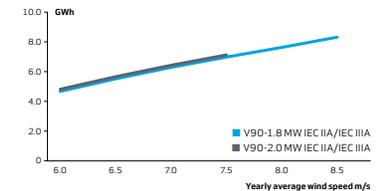
HUB DIMENSIONS
Max. transport height 3.4 m
Max. transport width 4 m
Max. transport length 4.2 m

BLADE DIMENSIONS
Length 44 m
Max. chord 3.9 m

Max. weight per unit for transportation 70 metric tonnes

- TURBINE OPTIONS**
- Condition Monitoring System
 - Vestas Ice Detection
 - Smoke Detection
 - Shadow Detection
 - Low Temperature Operation to -30°C
 - Aviation Lights
 - Aviation Markings on the Blades
 - Obstacle Collision Avoidance System (OCAS™)

ANNUAL ENERGY PRODUCTION



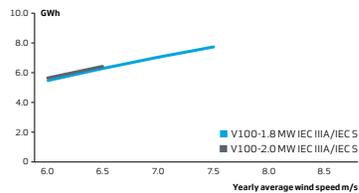
Assumptions
One wind turbine, 100% availability, 0% losses, 1 factor +2,
Standard air density = 1.225, wind speed at hub height

V100-1.8/2.0 MW™ IEC IIIA/IEC S Facts & figures

POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	1,800/2,000 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	20 m/s
Re cut-in wind speed	18 m/s
Wind class	IEC IIIA/IEC S
Standard operating temperature range from -20°C to 40°C	
SOUND POWER	
Maximum	105 dB*
* Noise modes available	
ROTOR	
Rotor diameter	100 m
Swept area	7,854 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency	50/60 Hz
Generator type	4-pole (50 Hz)/6-pole (60 Hz) doubly fed generator, slip rings
GEARBOX	
Type	two planetary stages and one helical stage
TOWER	
Hub heights	80 m (IEC IIB/IEC S), 95 m (IEC IIB/IEC S) and 120 m (IEC IIIA)
NACELLE DIMENSIONS	
Height for transport	4 m
Height installed (incl. CoolerTop*)	5.4 m
Length	10.4 m
Width	3.5 m

HUB DIMENSIONS	
Max. transport height	3.4 m
Max. transport width	4 m
Max. transport length	4.2 m
BLADE DIMENSIONS	
Length	49 m
Max. chord	3.9 m
Max. weight per unit for transportation	70 metric tonnes
TURBINE OPTIONS	
<ul style="list-style-type: none"> Condition Monitoring System Vestas Ice Detection Smoke Detection Shadow Detection Low Temperature Operation to -30°C Aviation Lights Aviation Markings on the Blades Obstacle Collision Avoidance System (OCAS™) 	

ANNUAL ENERGY PRODUCTION



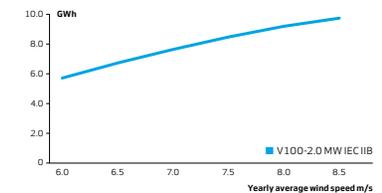
Assumptions
One wind turbine, 100% availability, 0% losses, k factor =2, standard air density = 1.225, wind speed at hub height

V100-2.0 MW® IEC IIB Facts & figures

POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	2,000 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	22 m/s
Re cut-in wind speed	20 m/s
Wind class	IEC IIB
Standard operating temperature range from -20°C to 40°C	
SOUND POWER	
Maximum	105 dB*
* Noise modes available	
ROTOR	
Rotor diameter	100 m
Swept area	7,854 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency	50/60 Hz
Generator type	4-pole (50 Hz)/6-pole (60 Hz) doubly fed generator, slip rings
GEARBOX	
Type	two planetary stages and one helical stage
TOWER	
Hub heights	80 m (IEC IIB) and 95 m (IEC IIB)
NACELLE DIMENSIONS	
Height for transport	4 m
Height installed (incl. CoolerTop*)	5.4 m
Length	10.4 m
Width	3.5 m

HUB DIMENSIONS	
Max. transport height	3.4 m
Max. transport width	4 m
Max. transport length	4.2 m
BLADE DIMENSIONS	
Length	49 m
Max. chord	3.9 m
Max. weight per unit for transportation	70 metric tonnes
TURBINE OPTIONS	
<ul style="list-style-type: none"> High Wind Operation Power Mode (site specific) Condition Monitoring System Vestas Ice Detection Smoke Detection Shadow Detection Low Temperature Operation to -30°C Aviation Lights Aviation Markings on the Blades Obstacle Collision Avoidance System (OCAS™) 	

ANNUAL ENERGY PRODUCTION



Assumptions
One wind turbine, 100% availability, 0% losses, k factor =2, standard air density = 1.225, wind speed at hub height

V110-2.0 MW™

IEC IIIA

Facts & figures

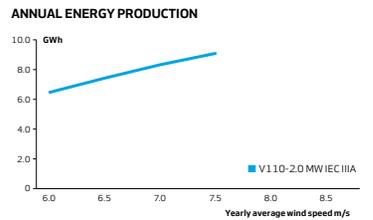
POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	2,000 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	20 m/s
Re cut-in wind speed	18 m/s
Wind class	IEC IIIA
Standard operating temperature range from -20°C to 40°C	
SOUND POWER	
Maximum	107.6 dB*
* Noise modes available	
ROTOR	
Rotor diameter	110 m
Swept area	9,503 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency	50/60 Hz
Generator type	4-pole (50 Hz)/6-pole (60 Hz) doubly fed generator, slip rings
GEARBOX	
Type	two planetary stages and one helical stage
TOWER	
Hub heights	80 m (IEC IIIA), 95 m (IEC IIIA/IEC IIIB), 110 m (IEC IIIB), 120 m (IEC IIIB) and 125 m (IEC IIIB)
NACELLE DIMENSIONS	
Height for transport	4 m
Height installed (incl. CoolerTop*)	5.4 m
Length	10.4 m
Width	3.5 m

HUB DIMENSIONS	
Max. transport height	3.4 m
Max. transport width	4 m
Max. transport length	4.2 m

BLADE DIMENSIONS	
Length	54 m
Max. chord	3.9 m

Max. weight per unit for transportation	70 metric tonnes
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- TURBINE OPTIONS**
- High Wind Operation
 - Power Mode (site specific)
 - Condition Monitoring System
 - Vestas Ice Detection
 - Smoke Detection
 - Shadow Detection
 - Low Temperature Operation to -30°C
 - Aviation Lights
 - Aviation Markings on the Blades
 - Obstacle Collision Avoidance System (OCAS™)



Assumptions
 One wind turbine, 100% availability, 0% losses, k factor = 2,
 Standard air density = 1.225, wind speed at hub height

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3 MW PLATFORM

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That's why, together with our partners, we always strive to deliver cost-effective wind technologies, high quality products and first class services throughout the entire value chain. And it's why we put so much emphasis on the reliability, consistency and predictability of our technology.

We have more than 35 years' experience in wind energy. During that time, we've delivered more than 77 GW of installed capacity in 75 countries. That is more than anyone else in the industry. We currently monitor over 33,000 wind turbines across the globe. All tangible proof that Vestas is the right partner to help you realise the full potential of your wind site.

What is the 3 MW Platform today?

The 3 MW platform was introduced in 2010 with the launch of the V112-3.0 MW*. Over 11 GW of the 3 MW platform has been installed all over the world onshore and offshore making it the obvious choice for customers looking for highly flexible and trustworthy turbines.

Since then the 3 MW platform was upgraded and new variants were introduced utilising untapped potential of the platform. All variants carry the same nacelle design and the hub design has been re-used to the largest extent possible. In addition, our engineers have increased the nominal power across the entire platform improving your energy production significantly.

With this expansion, the 3 MW platform covers all IEC wind

classes with a variety of rotor sizes and a higher rated output power of 3.45 MW.

You can choose from the following turbines on the 3 MW platform:

- V105-3.45 MW™ – IEC IA
- V112-3.45 MW™ – IEC IA
- V117-3.45 MW™ – IEC IB/IEC IIA
- V126-3.45 MW™ – IEC IIB
- V126-3.45 MW™ – IEC IIA
- V136-3.45 MW™ – IEC IIB/IEC IIIA

All variants of the 3 MW platform are based on the proven technology of the V112-3.0 MW* with a full-scale converter, providing you with superior grid performance.

Our 3 MW platform is designed for a broad range of wind and site conditions, enabling you to mix turbines across your site or portfolio of sites, delivering industry-leading reliability, serviceability and exceptional energy capture optimising your business case.

All turbine variants are equipped with the same ergonomically designed and very spacious nacelle which makes it easier for maintenance crews to gain access, so they can reduce the time spent on service while maximizing the uptime without compromising safety. All turbines can be installed and maintained using standard installation and servicing tools and equipment further reducing the operation and maintenance costs by minimising your stock level of spare parts.



+58,000

The V112-3.45 MW[™] and the other 3 MW variants advance the already proven technology powering over 58,000 installed Vestas turbines worldwide - more than any other supplier.

How does our technology generate **more energy?**

More power for every wind site

V112-3.45 MW[™], V117-3.45 MW[™], V126-3.45 MW[™] and V136-3.45 MW[™] are available with several noise modes to meet sound level restrictions with an optimised production. The power system enables superior grid support and it is capable of maintaining production across severe drops in grid voltage, while simultaneously minimising tower and foundation loads. It also allows rapid down-rating of production to 10 per cent nominal power.

Proven technologies - from the company that invented them

The 3 MW platform is a low-risk choice. It is based on the proven technologies that underpin more than 58,000 Vestas turbines installed around the world. Using the best features from across the range, as well as some of the industry's most stringently tested components and systems, the platform's reliable design minimises downtime - helping to give you the best possible return on your investment.

With an operating range that covers all wind classes, our 3 MW platform delivers unrivalled energy production. The proven blade technology from the V112-3.0 MW[™] is used on the V105-3.45 MW[™], the V112-3.45 MW[™] and on the V117-3.45 MW[™]. The industry known structural shell blades are used on the V126-3.45 MW[™] and V136-3.45 MW[™] - a technology which is also used on the 2 MW V110-2.0 MW[™] variant.

Reliable and robust

The Vestas Test Centre is unrivalled in the wind industry. We test most nacelle components using Highly Accelerated Life Testing (HALT) to ensure reliability. For critical components, HALT identifies potential failure modes and mechanisms. Specialised test rigs ensure strength and robustness for the gearbox, generator, yaw and pitch system, lubrication system and accumulators. Our quality-control system ensures that each component is manufactured to design specifications and performs at site. We systematically monitor measurement trends that are critical to quality, locating defects before they occur.

The 3 MW platform covers all wind segments enabling you to find the best turbine for your specific site.

WINDCLASSES - IEC

TURBINE TYPE	IEC III (6.0 - 7.5 m/s)	IEC II (7.5 - 8.5 m/s)	IEC I (8.5 - 10.0 m/s)
3 MW TURBINES			
V105-3.45 MW™ IEC IA			Standard IEC conditions
V112-3.45 MW™ IEC IA			Standard IEC conditions
V117-3.45 MW™ IEC IB/IEC IIA		Standard IEC conditions	Standard IEC conditions
V126-3.45 MW™ IEC IIA		Standard IEC conditions	Site dependent
V126-3.45 MW™ IEC IIB	Standard IEC conditions	Standard IEC conditions	Standard IEC conditions
V136-3.45 MW™ IEC IIB/IEC IIIA	Standard IEC conditions	Standard IEC conditions	Standard IEC conditions

■ Standard IEC conditions ■ Site dependent

Options available for the 3 MW platform

An option is an extra feature that can be added to the turbine to suit a project's specific needs. By adding options to the standard turbine, we can enhance the performance and adaptability of the wind power project and facilitate a shorter permitting cycle at restricted sites. The options can even be a decisive factor in realising your specific project, and the business case certainty of the investment.

Here is a list of the options available for the 3 MW platform:

- High Wind Operation
- Power Optimised Mode
- Condition Monitoring System
- Service Personnel Lift
- Vestas Ice Detection
- Vestas De-Icing
- Low Temperature Operation to - 30°C
- Fire Suppression
- Shadow detection
- Increased Cut-In
- Nacelle Hatch for Air Inlet
- Aviation Lights
- Aviation Markings on the Blades
- Obstacle Collision Avoidance System (OCAS™)

Life testing

The Vestas Test Centre has the unique ability to test complete nacelles using technologies like Highly Accelerated Life Testing (HALT). This rigorous testing of new components ensures the reliability of the 3 MW platform.



Is the 3 MW platform the optimal choice for your specific site?

One common nacelle – five different rotor sizes

The wind conditions on a wind project site are often not identical. The 3 MW platform features a range of turbines that cover all wind classes and combined across your site they can maximise the energy output of your wind power plant.

V136-3.45 MW™ IEC IIB/ IEC IIIA are excellent turbine choices. A combination of the variants can optimise your site layout and improve your production significantly on complex sites.

Tip-height restrictions and strict grid requirements

With a rotor size of 105 m, the V105-3.45 MW™ IEC IA is the turbine that fits the most severe wind conditions. It has an extremely robust design for tough site conditions and is especially suited for markets with tip-height restrictions and high grid requirements.

Low-wind sites

Built on the same proven technology as the V112-3.0 MW™, the V136-3.45 MW™ IEC IIB/ IEC IIIA is our best performer on low-wind sites. The larger rotor enable greater wind capture, which in turn produces more energy to reduce levelised cost of energy (LCOE). The result is exceptional profitability in areas with low wind, and new frontiers for wind energy investment.

Like all the other 3 MW turbines, the V105-3.45 MW™ is equipped with a full-scale converter ensuring full compliance with the challenging grid codes in countries like the UK and Ireland.

Large Diameter Steel Towers (LDST) support the added rotor size and rating of Vestas turbines to increase Annual Energy Production on low-wind sites.

Cold climates

The V112-3.45 MW™, V117-3.45 MW™, V126-3.45 MW™ and V136-3.45 MW™ can be combined with Vestas De-Icing and Vestas Ice Detection ensuring optimum production in cold climates.

LDST is specially designed with a larger diameter in the bottom section that allows for optimal strength at high hub heights.

The Vestas De-Icing System is fully SCADA integrated and can be triggered automatically or manually depending on your de-icing strategy. Automatic control protects your investment, optimising the trigger point so the turbine only stops to de-ice when there is an expected net power production gain.

Maximising old permits

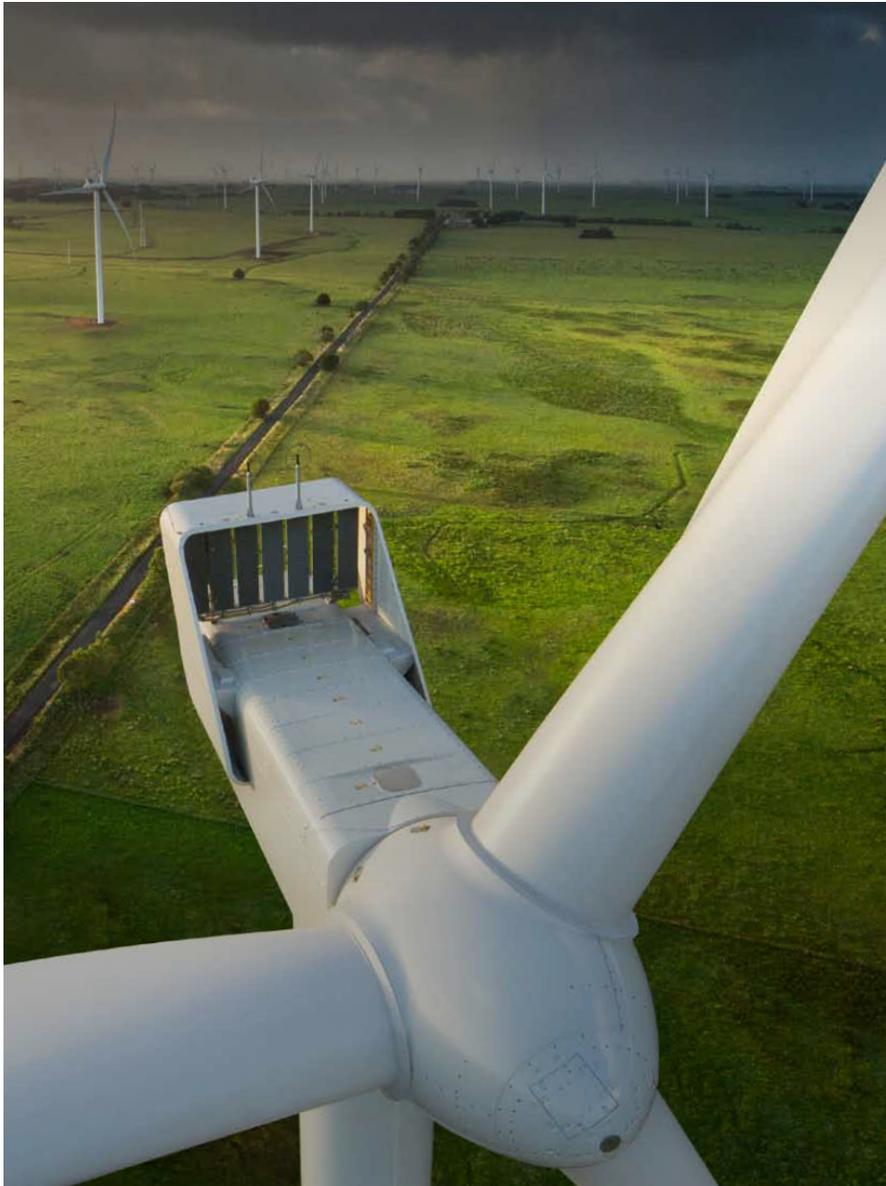
Although the V136-3.45 MW™ is one of the highest producing low wind turbine available, some old permits may simply be too tight to accept it. Although the V117-3.45 MW™ and V126-3.45 MW™ are medium-wind turbines, they still deliver an excellent business case on low-wind sites.

High- and medium-wind sites

The V112-3.45 MW™ IEC IA is a high-wind turbine and has a very high capacity factor. Similar to the other 3 MW turbines, the V112-3.45 MW™ IEC IA turbine makes efficient use of its grid compatibility and is an optimal choice for sites with MW constraints.

Due to the similar electrical properties and nacelle design, it is easy to mix and match the turbines from the 3 MW platform to maximise production on heavily constrained sites.

On medium wind-sites the V117-3.45 MW™ IEC IB/IEC IIA, V126-3.45 MW™ IEC IIA, V126-3.45 MW™ IEC IIB, and



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+33,000

The Vestas Performance and Diagnostics Centre monitors more than 33,000 turbines worldwide. We use this information to continually develop and improve our products and services.

monitor performance and produce detailed, tailored reports from anywhere in the world. The VestasOnline™ Power Plant Controller offers scalability and fast, reliable real-time control and features customisable configuration, allowing you to implement any control concept needed to meet local grid requirements.

Surveillance, maintenance and service

Operating a large wind power plant calls for efficient management strategies to ensure uninterrupted power production and to control operational expenses. We offer 24/7 monitoring, performance reporting and predictive maintenance systems to improve turbine performance and availability. Predicting faults in advance is essential, helping to avoid costly emergency repairs and unscheduled interruptions to energy production.

Our Condition Monitoring System (CMS) assesses the status of the turbines by analysing vibration signals. For example, by measuring the vibration of the drive train, it can detect faults at

an early stage and monitor any damage. This information allows pre-emptive maintenance to be carried out before the component fails, reducing repair costs and production loss.

Additionally, our Active Output Management* (ADM) concept provides detailed plans and long term agreements for service and maintenance, online monitoring, optimisation and troubleshooting. It is possible to get a full scope contract, combining your turbines' state-of-the-art technology with guaranteed time or energy-based availability performance targets, thereby creating a solid base for your power plant investment. The Active Output Management* agreement provides you with long term and financial operational peace of mind for your business case.

V105-3.45 MW™ IEC IA Facts & figures

POWER REGULATION Pitch regulated with variable speed

OPERATING DATA
Rated power 3,450 kW
Cut-in wind speed 3 m/s
Cut-out wind speed 25 m/s
Re cut-in wind speed 23 m/s
Wind class IEC IA
Standard operating temperature range from -20°C to +45°C with de-rating above 30°C

*subject to different temperature options

SOUND POWER
(Noise modes dependent on site and country)

ROTOR
Rotor diameter 105 m
Swept area 8,659 m²
Air brake full blade feathering with 3 pitch cylinders

ELECTRICAL
Frequency 50/60 Hz
Converter full scale

GEARBOX
Type two planetary stages and one helical stage

TOWER
Hub height 72.5 m (IEC IA)

NACELLE DIMENSIONS
Height for transport 3.4 m
Height installed (incl. CoolerTop*) 6.9 m
Length 12.8 m
Width 4.2 m

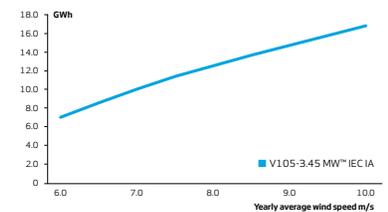
HUB DIMENSIONS
Max. transport height 3.8 m
Max. transport width 3.8 m
Max. transport length 5.5 m

BLADE DIMENSIONS
Length 51.2 m
Max. chord 4 m

Max. weight per unit for transportation 70 metric tonnes

- TURBINE OPTIONS**
- High Wind Operation
 - Power Optimised Mode
 - Condition Monitoring System
 - Service Personnel Lift
 - Vestas Ice Detection
 - Low Temperature Operation to -30°C
 - Fire Suppression
 - Shadow Detection
 - Increased Cut-In
 - Nacelle Hatch for Air Inlet
 - Aviation Lights
 - Aviation Markings on the Blades
 - Obstacle Collision Avoidance System (OCAS™)

ANNUAL ENERGY PRODUCTION



Assumptions
One wind turbine, 100% availability, 0% losses, k factor =2,
Standard air density = 1.225, wind speed at hub height

V112-3.45 MW™

IEC IA

Facts & figures

POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	3,450 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	25 m/s
Re cut-in wind speed	23 m/s
Wind class	IEC IA
Standard operating temperature range from -20°C to +45°C with de-rating above 30°C	
*subject to different temperature options	
SOUND POWER	
(Noise modes dependent on site and country)	
ROTOR	
Rotor diameter	112 m
Swept area	9,852 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency Converter	50/60 Hz full scale
GEARBOX	
Type	two planetary stages and one helical stage
TOWER	
Hub height	69 m (IEC IA) and 94 m (IEC IA)
NACELLE DIMENSIONS	
Height for transport	3.4 m
Height installed (incl. CoolerTop*)	6.9 m
Length	12.8 m
Width	4.2 m

HUB DIMENSIONS														
Max. transport height	3.8 m													
Max. transport width	3.8 m													
Max. transport length	5.5 m													
BLADE DIMENSIONS														
Length	54.7 m													
Max. chord	4 m													
Max. weight per unit for transportation	70 metric tonnes													
TURBINE OPTIONS														
<ul style="list-style-type: none"> · High Wind Operation · Power Optimised Mode · Condition Monitoring System · Service Personnel Lift · Vestas Ice Detection · Vestas De-Icing · Low Temperature Operation to -30°C · Fire Suppression · Shadow detection · Increased Cut-in · Nacelle Hatch for Air Inlet · Aviation Lights · Aviation Markings on the Blades · Obstacle Collision Avoidance System (OCAS™) 														
ANNUAL ENERGY PRODUCTION														
<table border="1"> <caption>Annual Energy Production Data for V112-3.45 MW™ IEC IA</caption> <thead> <tr> <th>Yearly average wind speed (m/s)</th> <th>Annual Energy Production (GWh)</th> </tr> </thead> <tbody> <tr><td>6.0</td><td>8.0</td></tr> <tr><td>7.0</td><td>11.0</td></tr> <tr><td>8.0</td><td>13.0</td></tr> <tr><td>9.0</td><td>15.0</td></tr> <tr><td>10.0</td><td>17.0</td></tr> </tbody> </table>			Yearly average wind speed (m/s)	Annual Energy Production (GWh)	6.0	8.0	7.0	11.0	8.0	13.0	9.0	15.0	10.0	17.0
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7.0	11.0													
8.0	13.0													
9.0	15.0													
10.0	17.0													

Assumptions
 One wind turbine, 100% availability, 0% losses, k factor =2,
 Standard air density = 1.225, wind speed at hub height

V117-3.45 MW™

IEC IB/IEC IIA

Facts & figures

POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	3,450 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	25 m/s
Re cut-in wind speed	23 m/s
Wind class	IEC IB/IEC IIA
Standard operating temperature range from -20°C to +45°C with de-rating above 30°C	
*subject to different temperature options	
SOUND POWER	
(Noise modes dependent on site and country)	
ROTOR	
Rotor diameter	117 m
Swept area	10,751 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency Converter	50/60 Hz full scale
GEARBOX	
Type	two planetary stages and one helical stage
TOWER	
Hub heights	80 m (IEC IB), 91.5 m (IEC IB) and 116.5 m (IEC IB/IEC IIA/DIBtS)
NACELLE DIMENSIONS	
Height for transport	3.4 m
Height installed (incl. CoolerTop*)	6.9 m
Length	12.8 m
Width	4.2 m

HUB DIMENSIONS														
Max. transport height	3.8 m													
Max. transport width	3.8 m													
Max. transport length	5.5 m													
BLADE DIMENSIONS														
Length	57.2 m													
Max. chord	4 m													
Max. weight per unit for transportation	70 metric tonnes													
TURBINE OPTIONS														
<ul style="list-style-type: none"> · High Wind Operation · Power Optimised Mode · Condition Monitoring System · Service Personnel Lift · Vestas Ice Detection · Vestas De-Icing · Low Temperature Operation to -30°C · Fire Suppression · Shadow detection · Increased Cut-in · Nacelle Hatch for Air Inlet · Aviation Lights · Aviation Markings on the Blades · Obstacle Collision Avoidance System (OCAS™) 														
ANNUAL ENERGY PRODUCTION														
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6.0	8.0													
7.0	11.0													
8.0	13.0													
9.0	15.0													
10.0	17.0													

Assumptions
 One wind turbine, 100% availability, 0% losses, k factor =2,
 Standard air density = 1.225, wind speed at hub height

V126-3.45 MW™ IEC IIB

Facts & figures

POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	3,450 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	22.5 m/s
Re cut-in wind speed	20 m/s
Wind class	IEC IIB
Standard operating temperature range from -20°C to +45°C with de-rating above 30°C	
*subject to different temperature options	
SOUND POWER	(Noise modes dependent on site and country)
ROTOR	
Rotor diameter	126 m
Swept area	12,469 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency	50/60 Hz
Converter	full scale
GEARBOX	two planetary stages and one helical stage
TOWER	
Hub heights	87 m (IEC IIB), 117 m (IEC IIB) and 137 m (IEC IIIA)
NACELLE DIMENSIONS	
Height for transport	3.4 m
Height installed (incl. CoolerTop*)	6.9 m
Length	12.8 m
Width	4.2 m

HUB DIMENSIONS													
Max. transport height	3.8 m												
Max. transport width	3.8 m												
Max. transport length	5.5 m												
BLADE DIMENSIONS													
Length	61.7 m												
Max. chord	4 m												
Max. weight per unit for transportation	70 metric tonnes												
TURBINE OPTIONS													
<ul style="list-style-type: none"> · High Wind Operation · Power Optimised Mode · Condition Monitoring System · Service Personnel Lift · Vestas Ice Detection · Vestas De-Icing · Low Temperature Operation to -30°C · Fire Suppression · Shadow detection · Increased Cut-in · Nacelle Hatch for Air Inlet · Aviation Lights · Aviation Markings on the Blades · Obstacle Collision Avoidance System (OCAS™) 													
ANNUAL ENERGY PRODUCTION													
<table border="1"> <caption>Annual Energy Production Data for V126-3.45 MW™ IEC IIB</caption> <thead> <tr> <th>Yearly average wind speed (m/s)</th> <th>Annual Energy Production (GWh)</th> </tr> </thead> <tbody> <tr><td>6.0</td><td>9.5</td></tr> <tr><td>7.0</td><td>11.5</td></tr> <tr><td>8.0</td><td>13.5</td></tr> <tr><td>9.0</td><td>15.5</td></tr> <tr><td>10.0</td><td>16.5</td></tr> </tbody> </table>		Yearly average wind speed (m/s)	Annual Energy Production (GWh)	6.0	9.5	7.0	11.5	8.0	13.5	9.0	15.5	10.0	16.5
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6.0	9.5												
7.0	11.5												
8.0	13.5												
9.0	15.5												
10.0	16.5												

Assumptions
One wind turbine, 100% availability, 0% losses, k factor =2, Standard air density = 1.225, wind speed at hub height

V126-3.45 MW™ IEC IIA

Facts & figures

POWER REGULATION	Pitch regulated with variable speed
OPERATING DATA	
Rated power	3,450 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	22.5 m/s
Re cut-in wind speed	20 m/s
Wind class	IEC IIA
Standard operating temperature range from -20°C to +45°C with de-rating above 30°C	
*subject to different temperature options	
SOUND POWER	(Noise modes dependent on site and country)
ROTOR	
Rotor diameter	126 m
Swept area	12,469 m ²
Air brake	full blade feathering with 3 pitch cylinders
ELECTRICAL	
Frequency	50/60 Hz
Converter	full scale
GEARBOX	two planetary stages and one helical stage
TOWER	
Hub heights	87 m (IEC IIA), 117 m (IEC IIA/DIBtS), 137 m (IEC IIIA/DIBtS), 147 m (IEC IIIA), 149 m (DIBtS) and 166 m (DIBtS)
NACELLE DIMENSIONS	
Height for transport	3.4 m
Height installed (incl. CoolerTop*)	6.9 m
Length	12.8 m
Width	4.2 m

HUB DIMENSIONS													
Max. transport height	3.8 m												
Max. transport width	3.8 m												
Max. transport length	5.5 m												
BLADE DIMENSIONS													
Length	61.7 m												
Max. chord	4 m												
Max. weight per unit for transportation	70 metric tonnes												
TURBINE OPTIONS													
<ul style="list-style-type: none"> · High Wind Operation · Power Optimised Mode · Condition Monitoring System · Service Personnel Lift · Vestas Ice Detection · Vestas De-Icing · Low Temperature Operation to -30°C · Fire Suppression · Shadow detection · Increased Cut-in · Nacelle Hatch for Air Inlet · Aviation Lights · Aviation Markings on the Blades · Obstacle Collision Avoidance System (OCAS™) 													
ANNUAL ENERGY PRODUCTION													
<table border="1"> <caption>Annual Energy Production Data for V126-3.45 MW™ IEC IIA</caption> <thead> <tr> <th>Yearly average wind speed (m/s)</th> <th>Annual Energy Production (GWh)</th> </tr> </thead> <tbody> <tr><td>6.0</td><td>9.5</td></tr> <tr><td>7.0</td><td>11.5</td></tr> <tr><td>8.0</td><td>13.5</td></tr> <tr><td>9.0</td><td>15.5</td></tr> <tr><td>10.0</td><td>16.5</td></tr> </tbody> </table>		Yearly average wind speed (m/s)	Annual Energy Production (GWh)	6.0	9.5	7.0	11.5	8.0	13.5	9.0	15.5	10.0	16.5
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6.0	9.5												
7.0	11.5												
8.0	13.5												
9.0	15.5												
10.0	16.5												

Assumptions
One wind turbine, 100% availability, 0% losses, k factor =2, Standard air density = 1.225, wind speed at hub height

V136-3.45 MW™

IEC IIB/IEC IIIA

Facts & figures

POWER REGULATION Pitch regulated with variable speed

OPERATING DATA

Rated power	3,450 kW
Cut-in wind speed	3 m/s
Cut-out wind speed	22.5 m/s
Re cut-in wind speed	20 m/s
Wind class	IEC IIB/IEC IIIA
Standard operating temperature range from -20°C to +45°C with de-rating above 30°C	

*subject to different temperature options

SOUND POWER
(Noise modes dependent on site and country)

ROTOR

Rotor diameter	136 m
Swept area	14,527 m ²
Air brake	full blade feathering with 3 pitch cylinders

ELECTRICAL

Frequency	50/60 Hz
Converter	full scale

GEARBOX

Type	two planetary stages and one helical stage
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TOWER

Hub heights 82 m (IEC IIB/IEC IIIA), 105 m (IEC IIIA), 112 m (IEC IIB/IEC IIIA), 132 m (IEC IIB/IEC IIIA/ DIBt2), 142 m (IEC IIIA), 149 m (DIBtS), and 166 m (DIBtS)

NACELLE DIMENSIONS

Height for transport	3.4 m
Height installed (incl. CoolerTop*)	6.9 m
Length	12.8 m
Width	4.2 m

HUB DIMENSIONS

Max. transport height	3.8 m
Max. transport width	3.8 m
Max. transport length	5.5 m

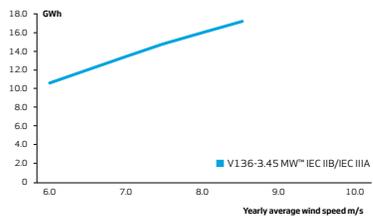
BLADE DIMENSIONS

Length	66.7 m
Max. chord	4.1 m

Max. weight per unit for transportation 70 metric tonnes

- TURBINE OPTIONS**
- High Wind Operation
 - Condition Monitoring System
 - Service Personnel Lift
 - Vestas Ice Detection
 - Vestas De-Icing
 - Low Temperature Operation to -30°C
 - Fire Suppression
 - Shadow detection
 - Increased Cut-In
 - Nacelle Hatch for Air Inlet
 - Aviation Lights
 - Aviation Markings on the Blades
 - Obstacle Collision Avoidance System (OCAS™)

ANNUAL ENERGY PRODUCTION



Assumptions
One wind turbine, 100% availability, 0% losses, k factor =2, Standard air density = 1.225, wind speed at hub height

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UNE SURFACE BALAYÉE AUGMENTÉE DE 37%

N117/2400 : UN NOUVEAU MODÈLE D'EFFICACITÉ.



*Le meilleur
rendement en
plaine.*

 **NORDEX**
We've got the power.

THE LARGEST ROTOR IN ITS CATEGORY*

IN ITS CATEGORY*

Grâce à ses pales de presque 58 mètres de longueur, la N117/2400 est la plus grande éolienne de sa catégorie. Son diamètre dépasse de 17 mètres le rotor déjà imposant de la N100/2500. Dans le développement de ses pales, Nordex reste fidèle à sa technologie fiable et éprouvée : le profil et le système de fixation correspondent aux précédents modèles de cette plateforme. De plus, Nordex a adapté les dimensions des pales de rotor aux contraintes spécifiques des sites de plaine. Des fibres de carbone (CFK) apportent d'avantage de stabilité aux parties les plus soumises aux efforts.

*Le plus grand rotor de sa catégorie

17%

MORE

YIELD*

La N117/2400 est particulièrement adaptée aux sites de plaine et atteint des rendements importants même pour des vents faibles. Et ce grâce à la surface balayée de 10 715 m², soit près de 3000 m² supplémentaires par rapport au modèle précédent. Et les performances de la N117/2400 sont tout aussi impressionnantes : en comparaison avec les éoliennes pour des sites de classe IEC 3, la production est améliorée de 17%. Ceci la positionne comme la machine IEC 3 la plus efficace de sa catégorie.

*Plus 17 % de productible



OVER

3,500 FULL-LOAD HOURS*

La N117/2400 est une référence en matière de rentabilité, avec environ 4500m² de surface balayée par Mégawatt, un record ! Elle atteint, sur des sites de plaine standards, plus de 3500 heures par an de fonctionnement à pleine charge et devance ainsi les machines de sa gamme d'environ 20%. Le facteur de capacité atteint désormais jusqu'à 40%. Les clients de Nordex ont donc la possibilité, grâce à la N117/2400, d'assurer une production électrique stable à haut rendement, sur des sites très faiblement ventés.

*Plus de 3500 heures pleine charge

THE LOWWEST

NOISE LEVEL IN THE MARKET*

Les sites de plaine aux conditions de vents favorables se situent bien souvent à proximité des zones d'habitation. Afin d'utiliser au mieux ces zones propices et d'y installer de manière optimale les parcs éoliens, il devenait indispensable de disposer d'une machine de grande dimension à faible émission sonore. C'est la raison pour laquelle la N117/2400 se positionne en deçà du niveau d'émission de 105 dB(A). La hauteur limite imposée est également prise en compte : sa tour standard de 91 mètres lui permet de rester à une hauteur totale inférieure à 150 mètres. De même, la N117/2400 dotée d'une tour hybride de 140 mètres respecte le plafond aérien de 200 mètres.

*Les émissions acoustiques les plus basses du marché

PROOVEN

AND RELIABLE TECHNOLOGY*

L'expérience est la clé pour construire des installations durables : la N117/2400 est le fruit d'un développement technique permanent de 11 années de la plateforme de 2,5 MW. En 2000, Nordex a été le premier constructeur à mettre en service des éoliennes de 2,5 MW de série. Petit à petit, Nordex a élargi son portefeuille en proposant des machines adaptées à chaque type de site et se positionne aujourd'hui avec sa classe de référence Gamma. La N117/2400, au diamètre remarquable, vient enrichir la famille Gamma d'une machine encore plus productive sur les sites de plaine. Sa conception a été guidée par près de 26 années d'expérience en ingénierie dans l'industrie éolienne et plus de 4400 machines installées. Les clients de Nordex bénéficient d'une technologie sophistiquée, hautement robuste et fiable.

*Une technologie fiable et éprouvée

DONNÉES TECHNIQUES

N117/2400

Conception technique

Puissance nominale	2,400 kW
Vitesse de vent au démarrage	3 m/s
Vitesse de vent de coupure	20 m/s

Rotor

Diamètre	116,8 m
Surface balayée	10.715 m ²
Vitesse de rotation	7,5–13,2 tr/min
Vitesse maximale en bout de pale	72 m/s
Contrôle de vitesse	Variable via microprocesseur
Contrôle des survitesses	Pitch électromotorisé indépendant sur chaque pale

Multiplicateur

Type	Engrenage planétaire à plusieurs étages + étage à roue dentée ou entraînement différentiel
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Génératrice

Type	Génératrice asynchrone à double alimentation
Système de refroidissement	Refroidissement air/eau
Tension de sortie	660 V
Fréquence du réseau	50/60 Hz

Contrôle commande

Type	Contrôle par PLC
Raccordement au réseau	Via convertisseur IGBT
Contrôle à distance	Système de surveillance à distance

Système de freinage

Frein principal	Orientation individuelle des pales
Frein auxiliaire	Frein à disque

Protection contre la foudre	En accord complet avec EN 62305
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Mât

Type	Mât tubulaire en acier, tour hybride (140 m)
Hauteur de moyeu / Certification	91 m/IEC 3a, DIBt 2 140 m/IEC 3a, DIBt 2

Fabrication en série : juillet 2012. Vous trouverez les dernières données techniques actualisées sur le site Internet Nordex www.nordex-online.fr.

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Situation : 05/2011